

# UPM Sol gloss

## Technical Specification

Weight	g/m <sup>2</sup>	70	80	90*
Thickness	µm	56	64	72
Bulk	ISO 534 cm <sup>3</sup> /g	0.8	0.8	0.8
Brightness	ISO 2470-2 %	92	93	93
Smoothness	ISO 8791-4	1.0	1.0	1.0
Opacity	ISO 2471%	93	95	96

\* These weights are stocked at the mill

## Stock Range

g/m <sup>2</sup>	630 x 880	640 x 900	720 x 1020
70	✓	✓	✓
80	✓	✓	✓

## Print Processes

Litho
✓

## Finishing Suitability

Laminate	Spot UV	Varnish	Foil Block	Folding	Die Cut	Emboss	Scoring
✓	✓	✓	✓	✓	✓	✓	✓

## Sustainability

Pulp			Environmental			Quality, Health & Safety		
PEFC™	ECF	ORIGIN	EMAS	EU Ecolabel	ISO 14001	ISO 9001	ISO 50001	OHSAS 18001
✓	✓	✓	✓	✓	✓	✓	✓	✓

PEFC™	Programme for the Endorsement of Forestry Certification.™ Forest management certification scheme
ECF	Elemental Chlorine Free
ORIGIN	Identification of tree species used for pulp manufacture obtainable on request
EMAS	Eco-Management and Audit Scheme
EU Ecolabel	European environmental award for overall environmental performance
ISO 14001	International standard for environmental management
ISO 9001	International standard for quality management
ISO 50001	International standard for energy management
OHSAS 18001	International standard for health & safety management

Updated – 12<sup>th</sup> February 2020